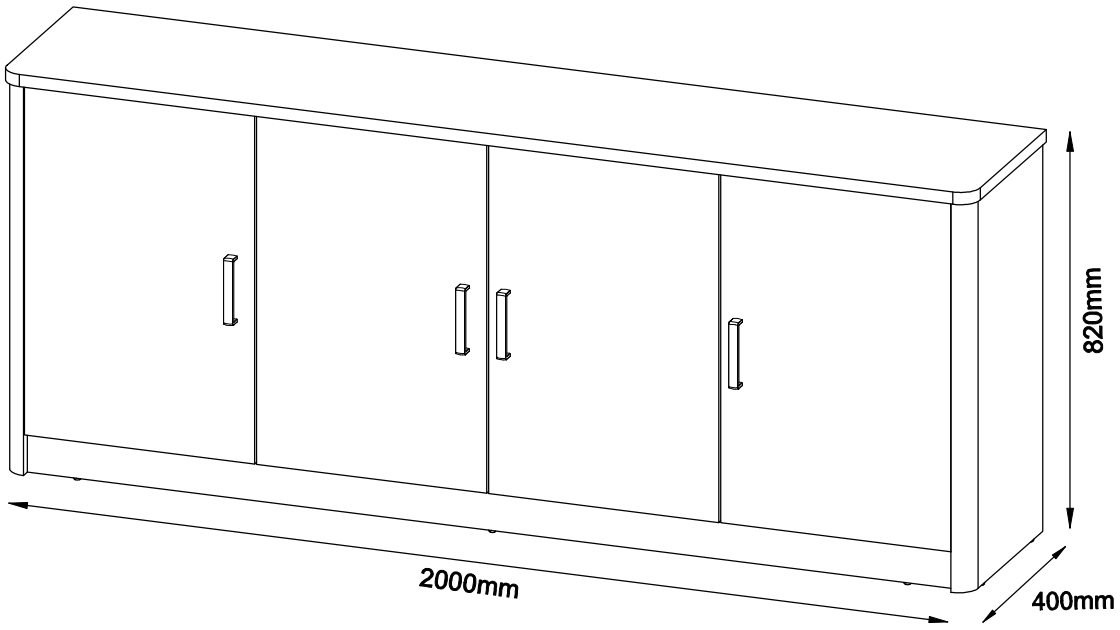
ASSEMBLY INSTRUCTION

PROCTOR

4 DOOR BUFFET

ITEM CODE 83491

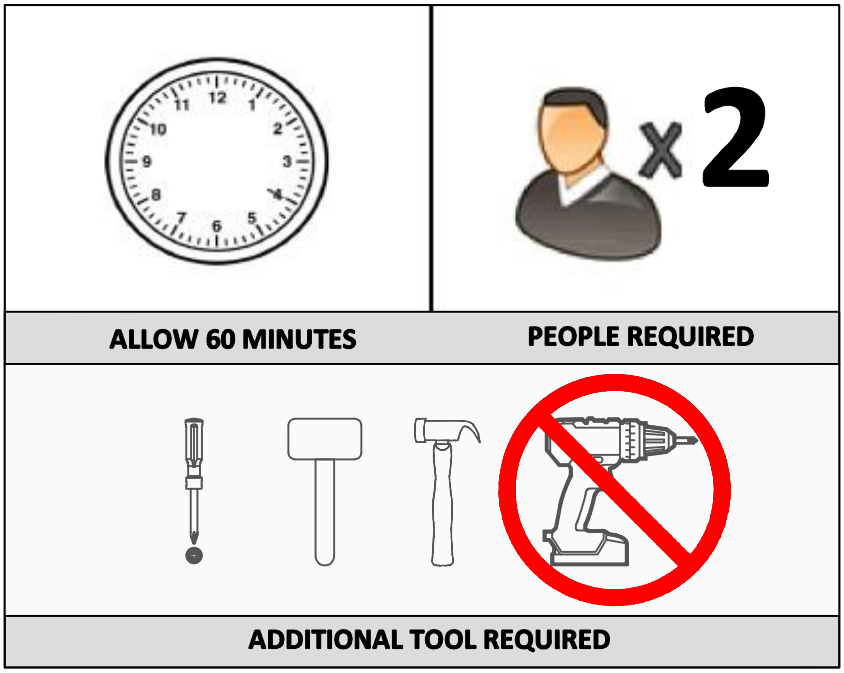


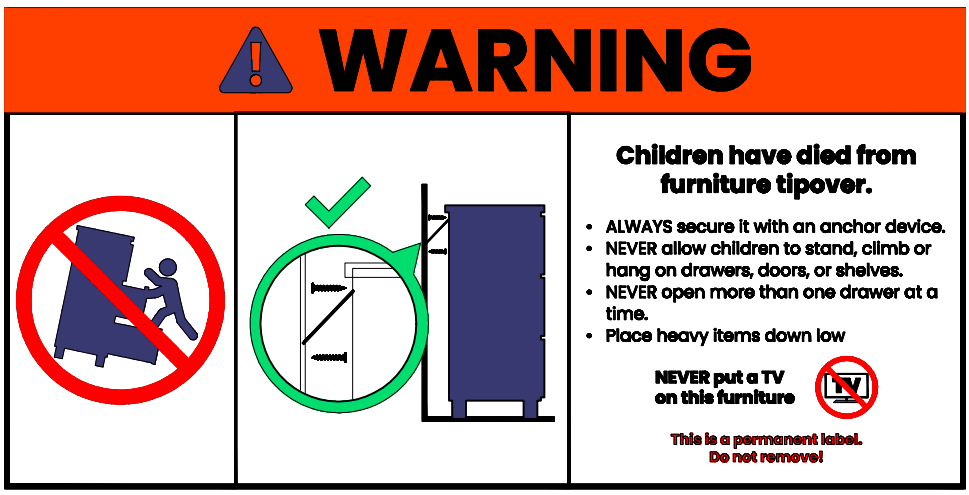
Imported by JWA Furniture Pty Ltd, Qld, Brisbane Australia
For any assistance with assembly or for missing parts please refer to your receipt

PRE-ASSEMBLY PREPARATION

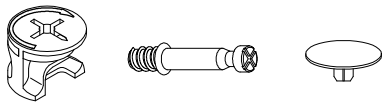
Before you start:

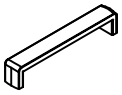
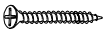
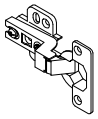
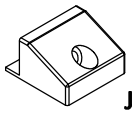
1. Choose a clean, level, spacious assembly area. Avoid hard surfaces that may damage the product.
2. Take care when lifting. Product should be assembled as near as possible to the point of use.
3. Ensure that you have all required contents for complete assembly.
4. Always read the assembly instructions carefully before beginning assembly.
5. Keep all hardware parts and packaging out of reach of small children.
6. Do not over tighten the screws and bolts as this may damage the threads.
7. Assembly is to be carried out by a competent adult(s) ONLY.
8. During assembly, children should be kept away from the product due to possible risk to injury.
9. Do not use this item if any components are missing or damaged.
10. Please keep the instructions for future reference.





PARTS LIST

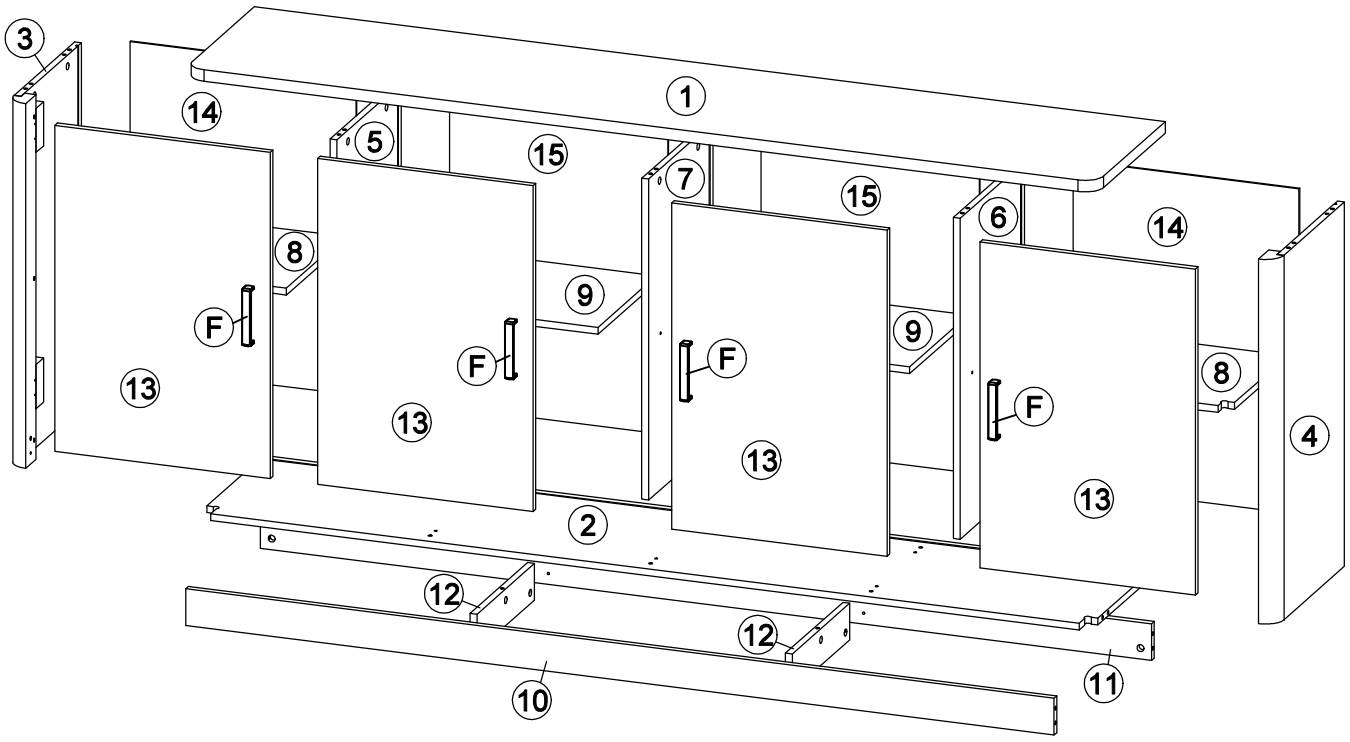
Ⓐ X 24 SETS	Ⓑ X 28	Ⓒ X 6	Ⓓ X 1	Ⓔ X 48
 A1 A2 A3 MINIFIX	WOOD DOWEL M8 X 30	M6 X 50MM CSK CAP WOOD SCREW	ALLEN KEY M4	M3.5 X 16MM C.B SCREW

Ⓕ X 4	Ⓖ X 8	Ⓗ X 16	Ⓘ X 8	Ⓙ X 12 SETS
 PVC HANDLE 911-128	 M4 X 25MM C.B SCREW	METAL SHELF SUPPORT	 SOFT CLOSING 7/8 HINGES	 J1 J2 STUB 192 WITH SCREW

Ⓚ X 10
5/8 PVC NAIL LEG

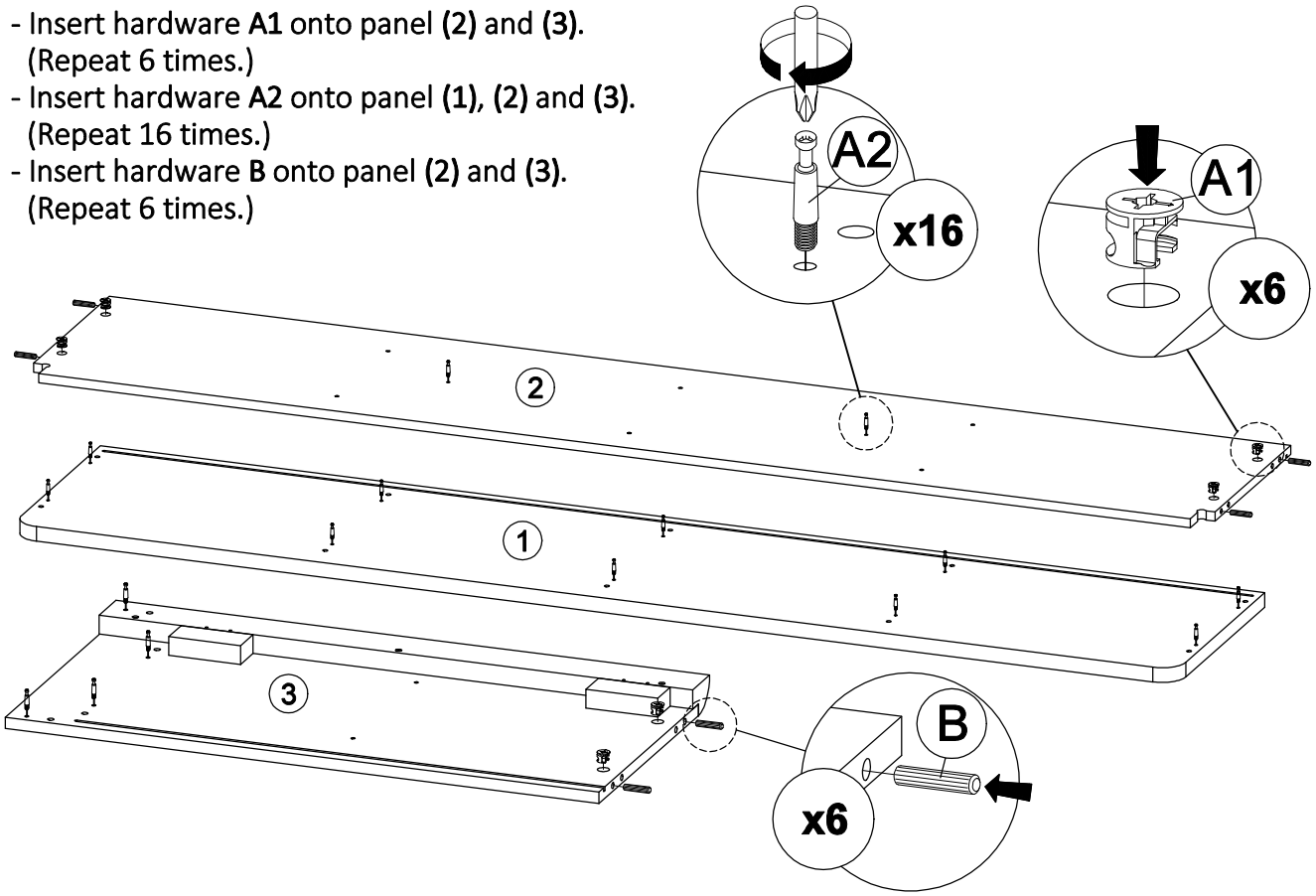
1	TOP PANEL	1 PC
2	BOTTOM PANEL	1 PC
3	SIDE PANEL (L)	1 PC
4	SIDE PANEL (R)	1 PC
5	CENTER PANEL (L)	1 PC
6	CENTER PANEL (R)	1 PC
7	CENTER PANEL (CENTER)	1 PC
8	SHELF PANEL (L/R)	2 PCS

9	SHELF PANEL (CENTER)	2 PCS
10	FRONT LEG	1 PC
11	BACK LEG	1 PC
12	CENTER LEG	2 PCS
13	DOOR PENEL (L/R)	4 PCS
14	BACK PANEL (L/R)	2 PCS
15	BACK PANEL (CENTER)	2 PCS


3
1
14
5
15
7
15
6
14
8
9
9
8
F
F
F
F
13
13
13
13
4
2
12
12
11
10

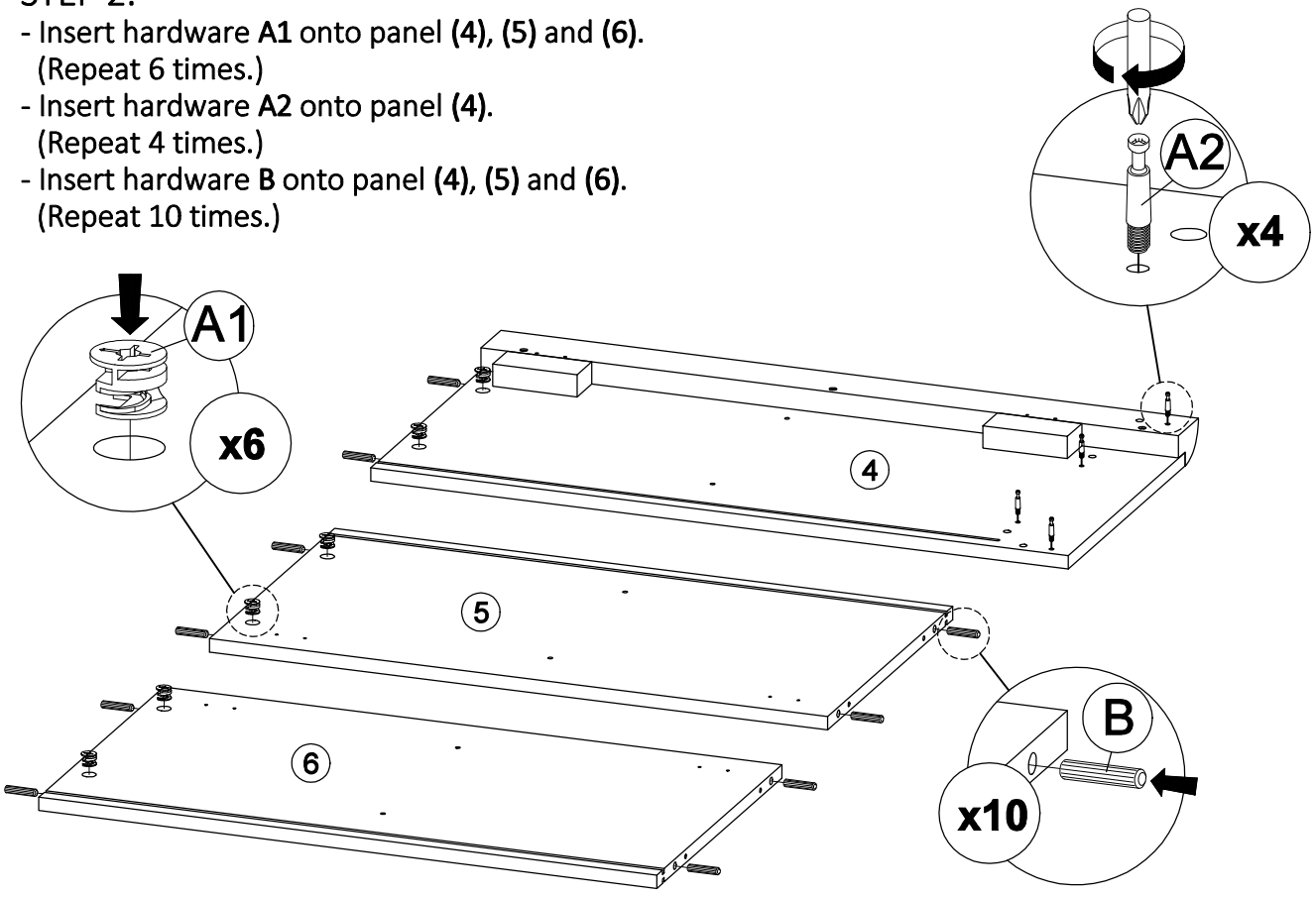
STEP 1:

- Insert hardware **A1** onto panel **(2)** and **(3)**.
  (Repeat 6 times.)
- Insert hardware **A2** onto panel **(1)**, **(2)** and **(3)**.
  (Repeat 16 times.)
- Insert hardware **B** onto panel **(2)** and **(3)**.
  (Repeat 6 times.)



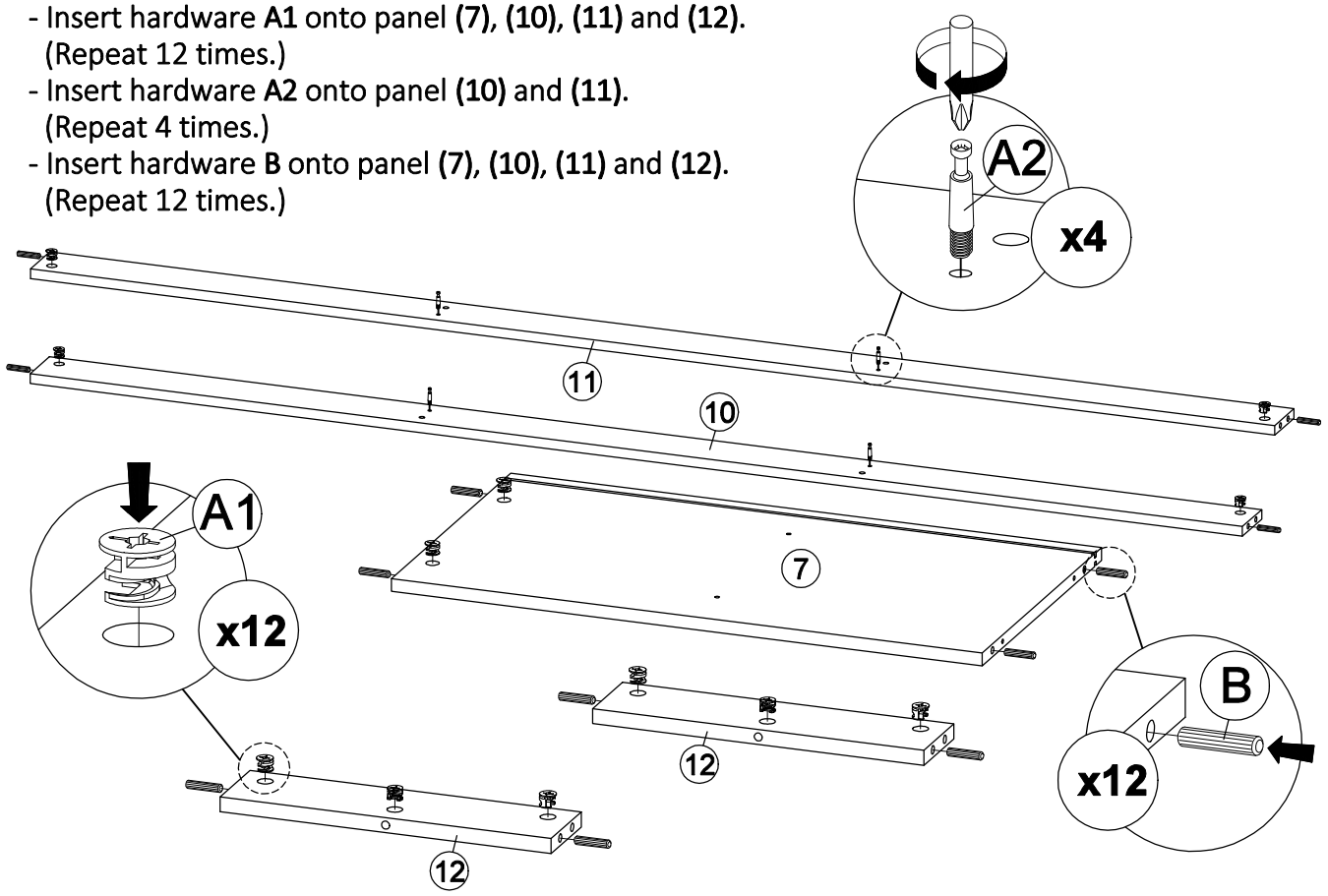
STEP 2:

- Insert hardware **A1** onto panel **(4)**, **(5)** and **(6)**.
  (Repeat 6 times.)
- Insert hardware **A2** onto panel **(4)**.
  (Repeat 4 times.)
- Insert hardware **B** onto panel **(4)**, **(5)** and **(6)**.
  (Repeat 10 times.)



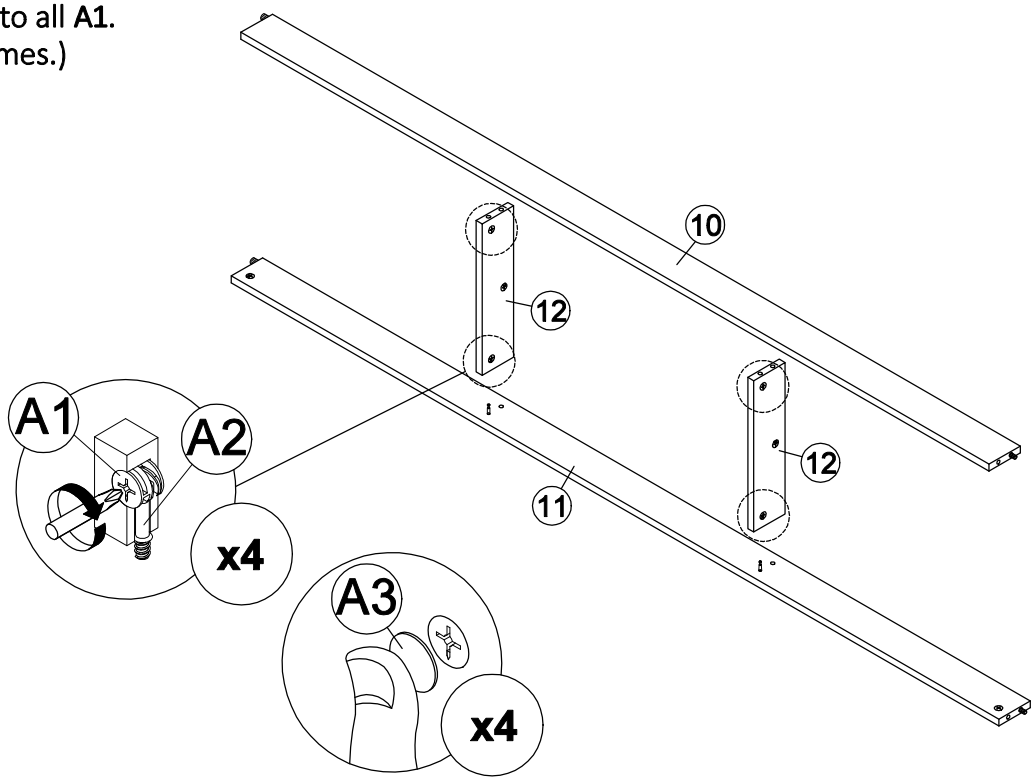
STEP 3:

- Insert hardware **A1** onto panel **(7)**, **(10)**, **(11)** and **(12)**.
  (Repeat 12 times.)
- Insert hardware **A2** onto panel **(10)** and **(11)**.
  (Repeat 4 times.)
- Insert hardware **B** onto panel **(7)**, **(10)**, **(11)** and **(12)**.
  (Repeat 12 times.)

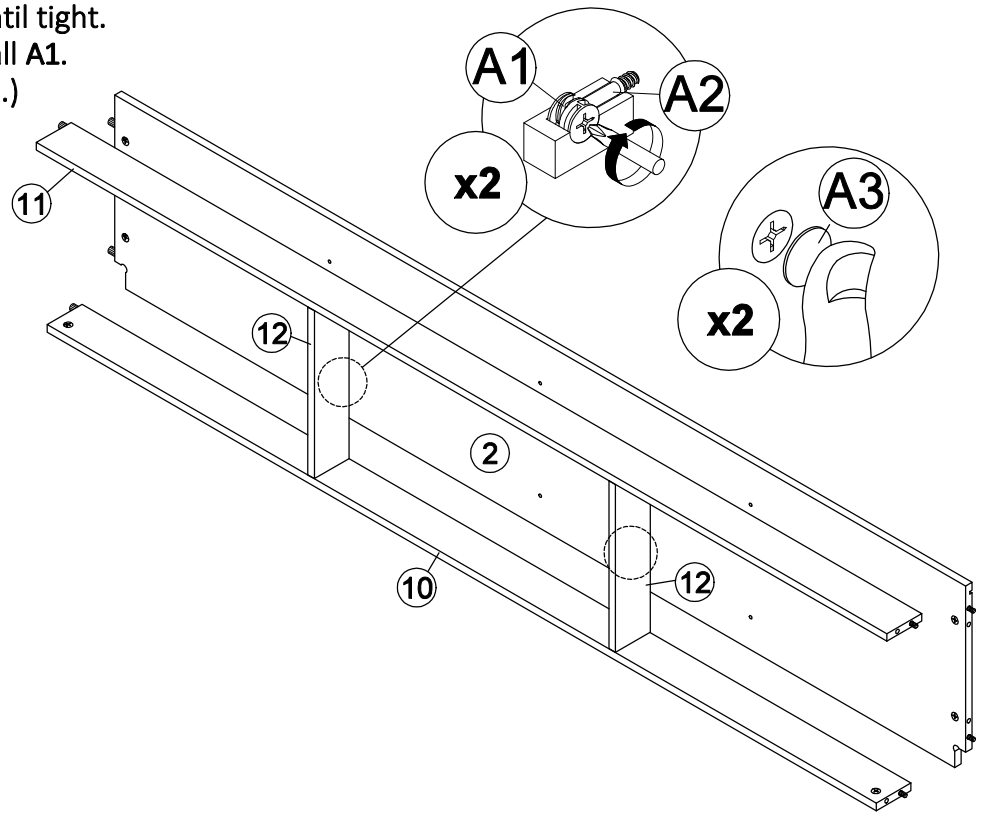


STEP 4:

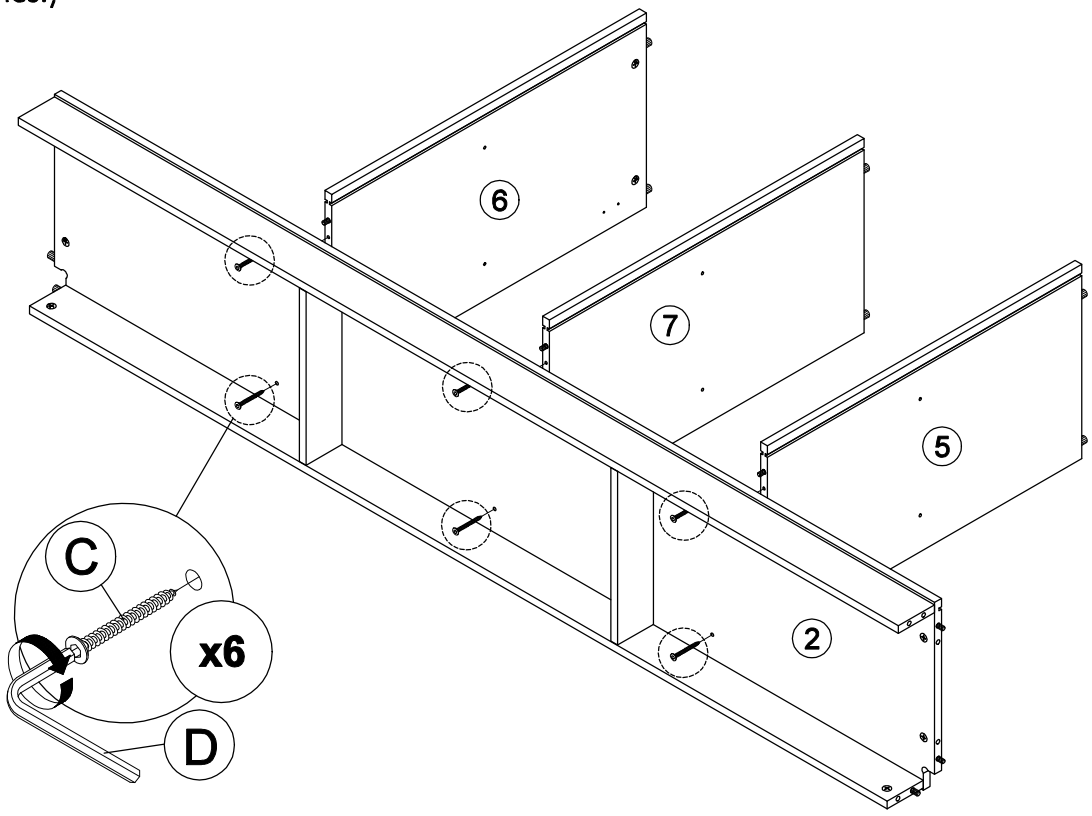
- Attach panel **(11)** and **(10)** to panel **(12)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 4 times.)



STEP 5:
- Attach panel **(2)** to panel **(12)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 2 times.)

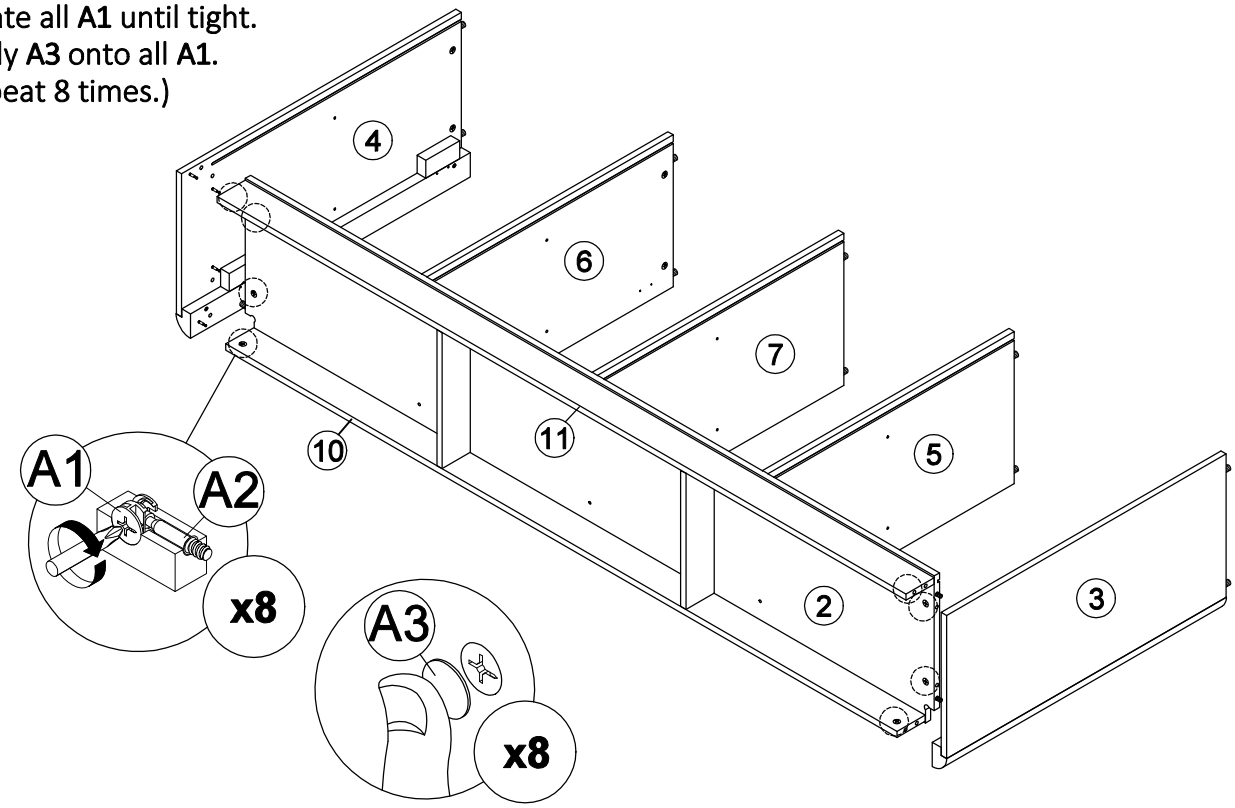


STEP 6:
- Connect panel **(2)** to panel **(5)**, **(6)** and **(7)** by using hardware **C** and **D**.
  (Repeat 6 times.)



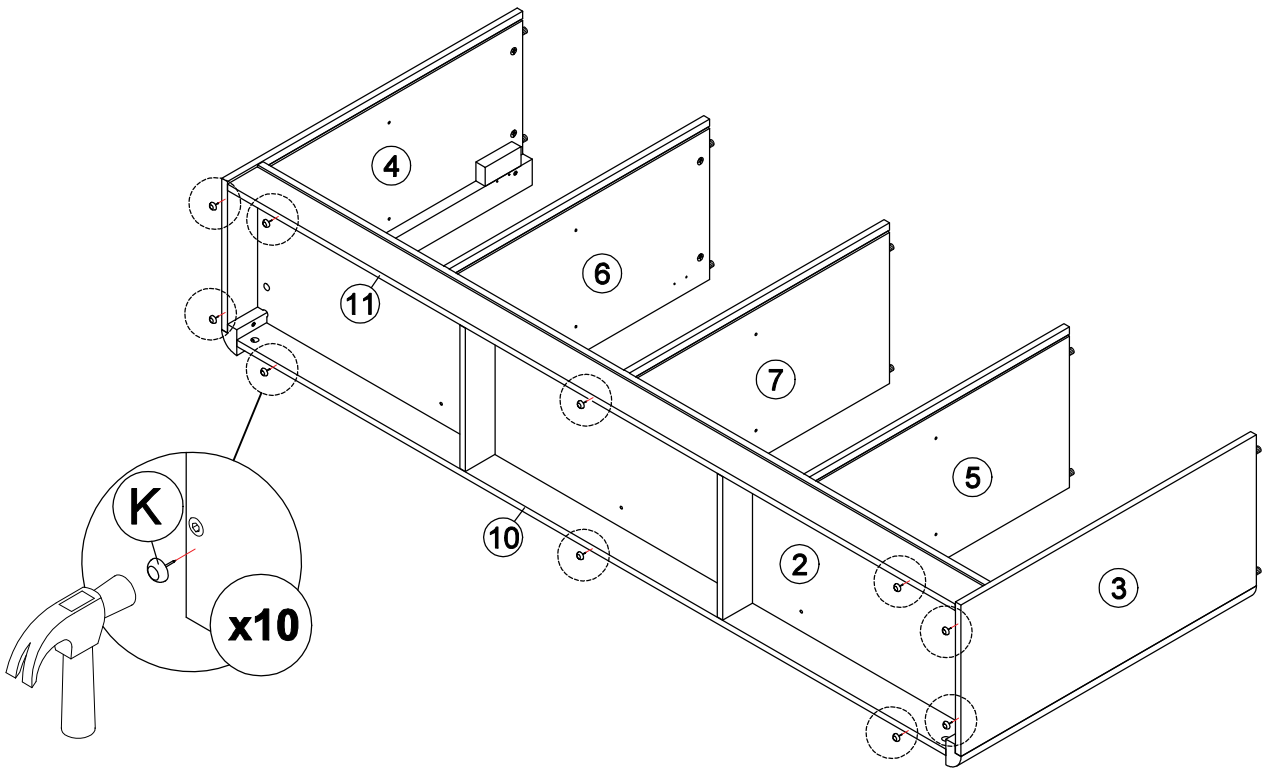
STEP 7:

- Attach panel **(3)** and **(4)** to panel **(2)**, **(10)** and **(11)**.
- Insert all hardware **A2** into **A1**.
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1**.
  (Repeat 8 times.)



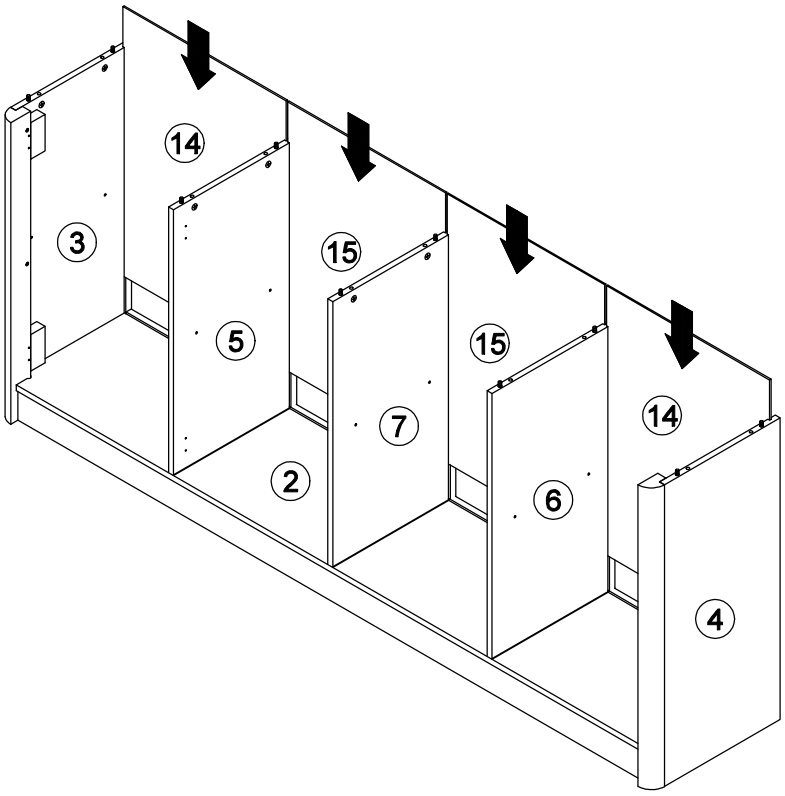
STEP 8:

- Hit hardware **K** into bottom of panel **(3)**, **(4)**, **(10)** and **(11)**.
  (Repeat 10 times.)



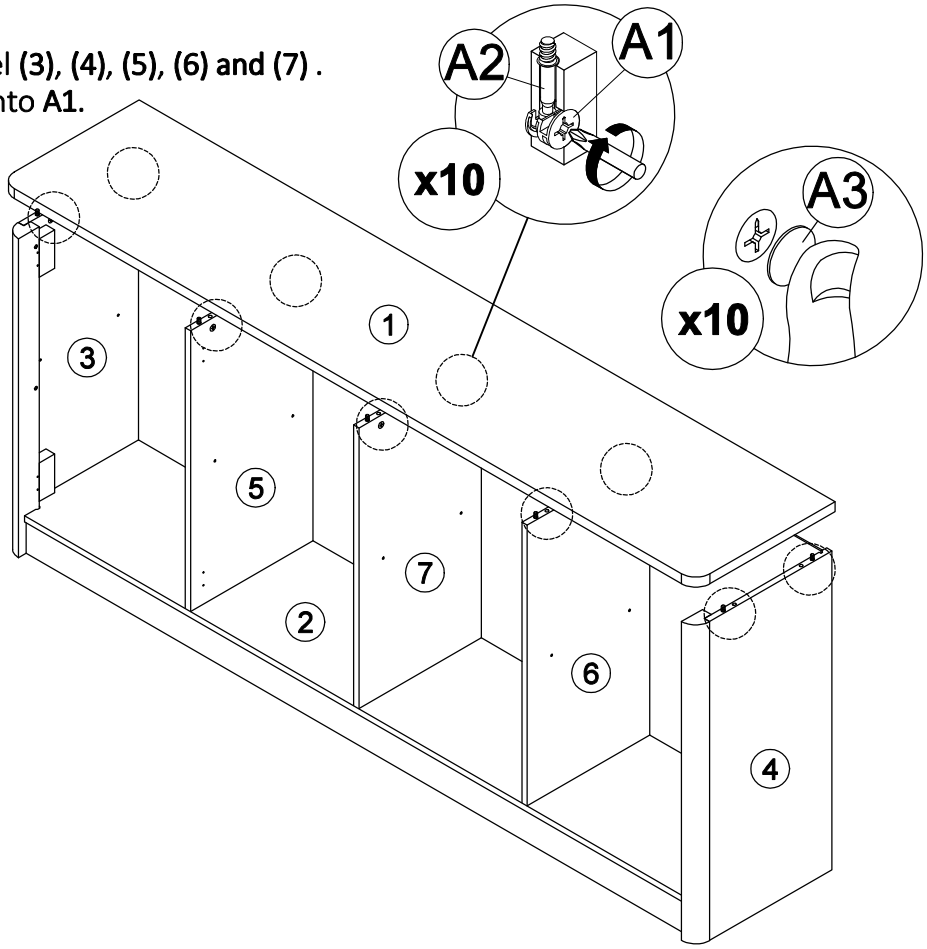
STEP 9:

- Insert the panel **(14)** and **(15)** along the slot.
  (Repeat 4 times.)



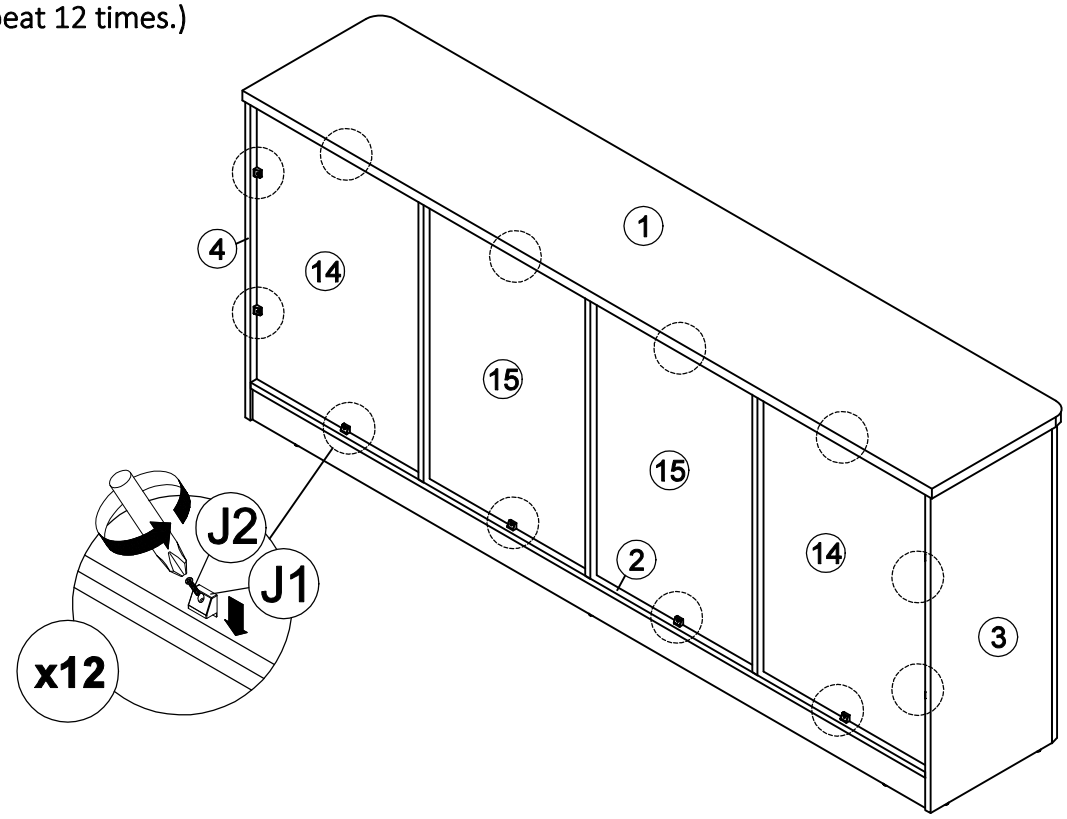
STEP 10:

- Attach panel **(1)** to panel **(3), (4), (5), (6) and (7)** .
- Insert all hardware **A2** into **A1.**
- Rotate all **A1** until tight.
- Apply **A3** onto all **A1.**
  (Repeat 10 times.)



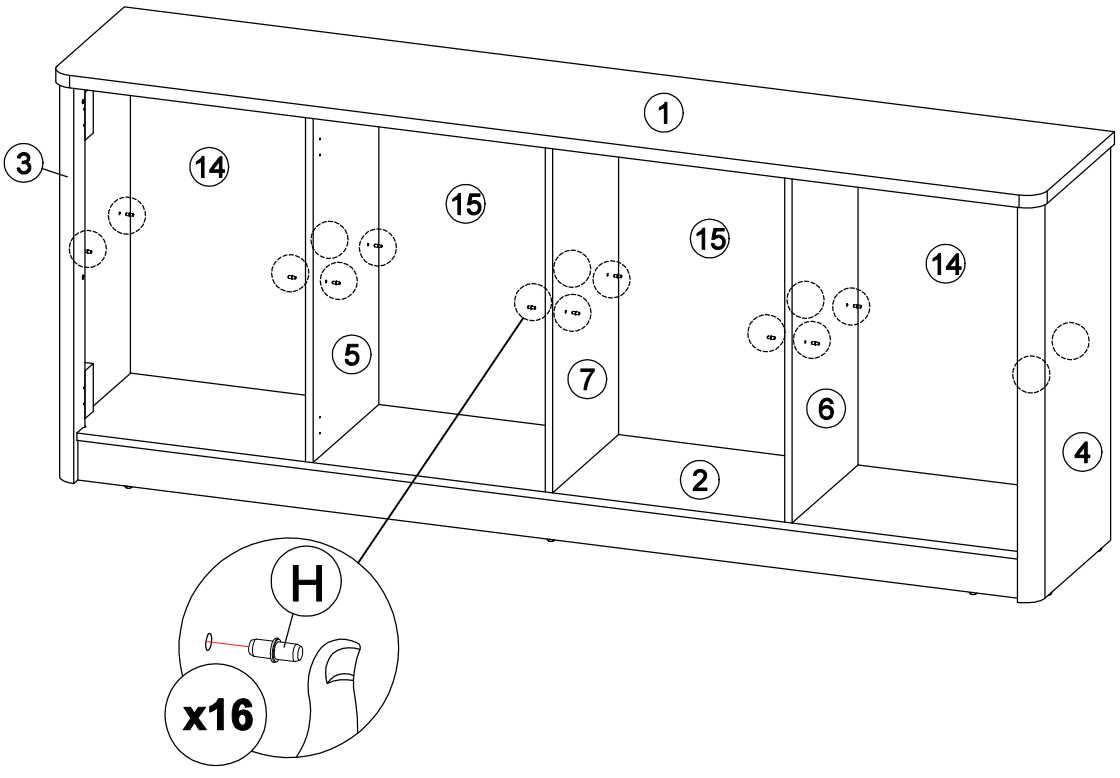
STEP 11:

- Insert hardware **J1** into slot at panel **(1)**, **(2)**, **(3)** and **(4)**.
- Assemble hardware **J1** by using hardware **J2**.
  (Repeat 12 times.)



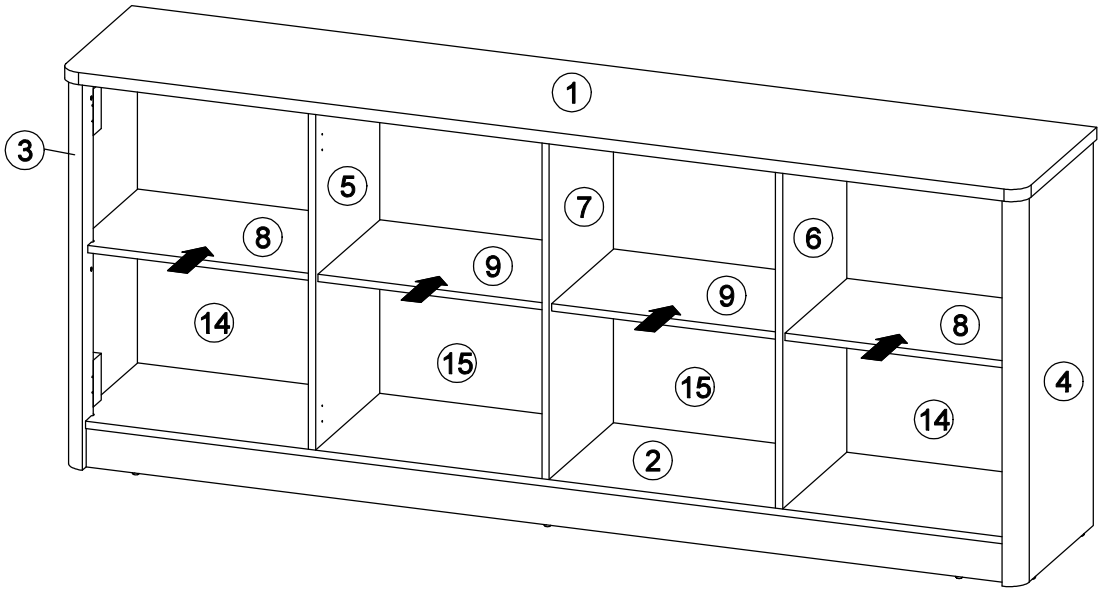
STEP 12:

- Insert hardware **H** into mounting positions on panel **(3)**, **(4)**, **(5)**, **(6)** and **(7)** by hand.
  (Repeat 16 times.)



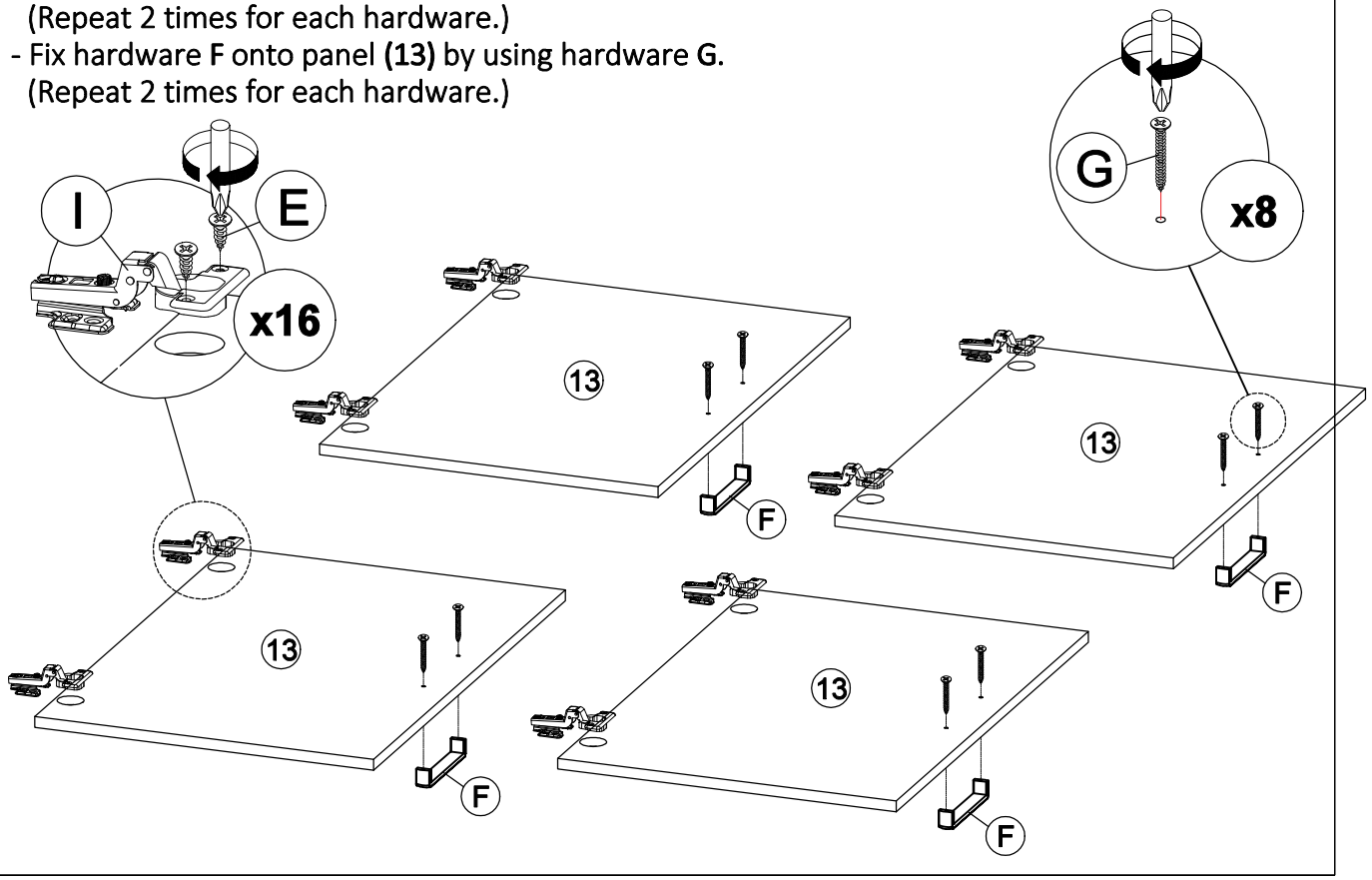
STEP 13:

- Assemble panel **(8)** into between panel **(3)** and **(5)**.
  (Repeat 1 times.)
- Assemble panel **(8)** into between panel **(4)** and **(6)**.
  (Repeat 1 times.)
- Assemble panel **(9)** into between panel **(5)** and **(7)**.
  (Repeat 1 times.)
- Assemble panel **(9)** into between panel **(6)** and **(7)**.
  (Repeat 1 times.)



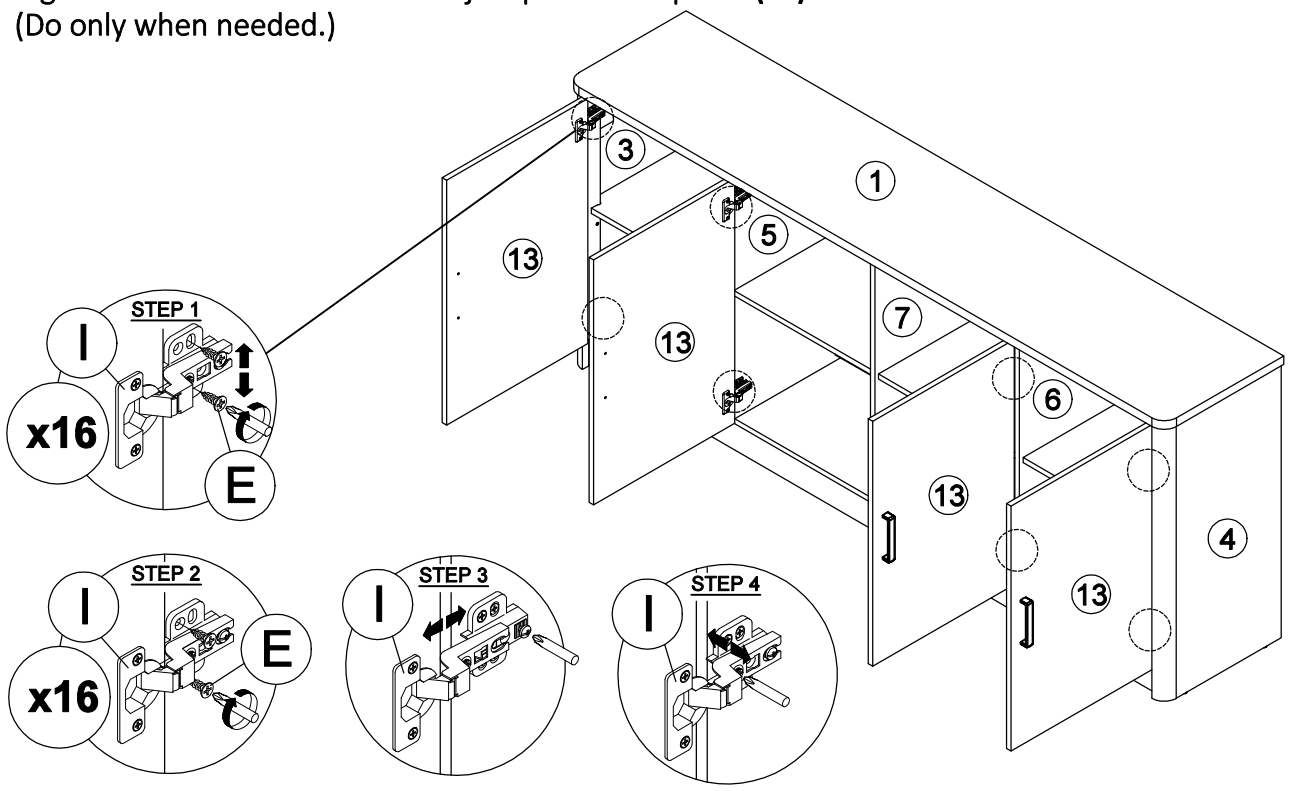
STEP 14:

- Fix hardware **I** onto panel **(13)** by using hardware **E**.
  (Repeat 2 times for each hardware.)
- Fix hardware **F** onto panel **(13)** by using hardware **G**.
  (Repeat 2 times for each hardware.)

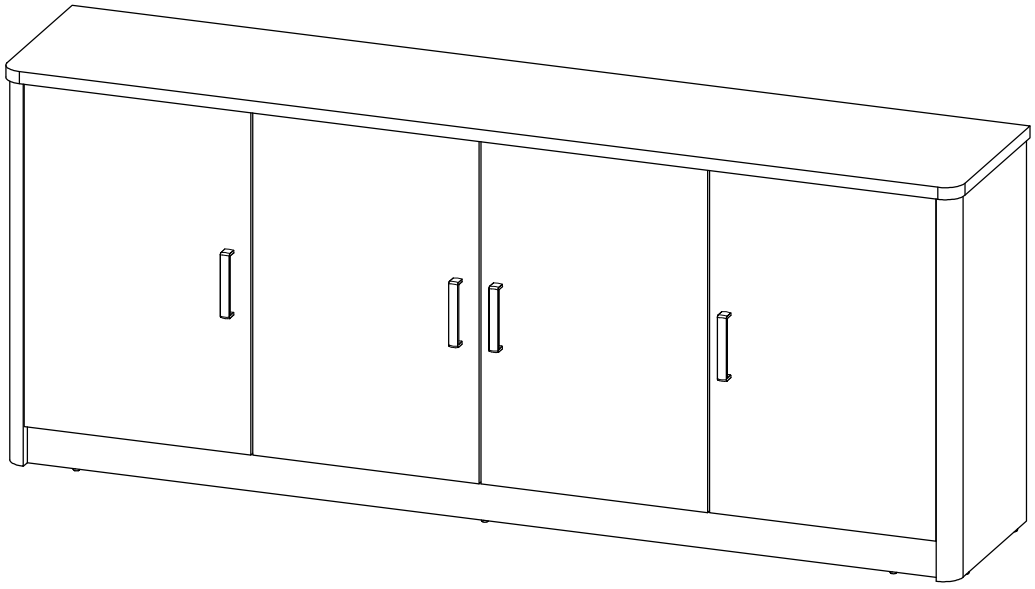


STEP 15:

- Fix hardware **I** into panel **(3), (4), (5)** and **(6)** by using hardware **E**.
  (Repeat 4 times for each hardware.)
- Tighten or loosen the screw to adjust position of panel **(13).**
  (Do only when needed.)



ASSEMBLY IS COMPLETE



SAFETY BRACKETS INSTRUCTIONS

1. Attach one Metal Bracket to the wall with the Wall Screw. Make sure to attach the Metal Bracket into a stud. If mounting into brick or masonry you will need to acquire wall anchors.

2. Attach the second Metal Bracket to the back of furniture frame with the Pan Head Screws.

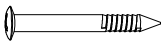
3. Move the furniture to its final position. Thread a Cable Tie through the both Metal Bracket and tighten until snug. Do not over tighten.

4. Make sure that the Metal Bracket are firmly attached to the wall and furniture and that the Cable Tie is snug.

HARDWARE

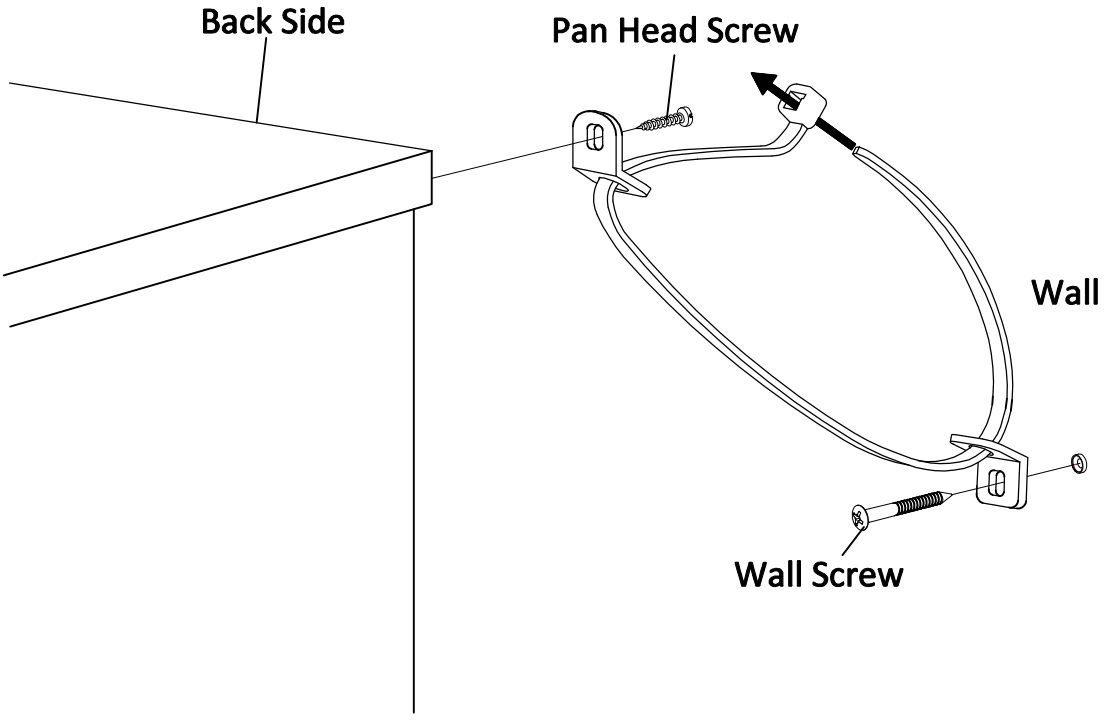
Metal Bracket
X4

Cable Tie
X2



Wall Screw
X2

Pan Head Screw
X2



CARE AND MAINTENANCE

To protect your furniture, we suggest the following :

– Avoid placing your furniture in direct sunlight.

– Do not place furniture directly under window.

– Do not place sharp materials (knife, fork, etc.) directly onto your furniture as sharp material may scrape and damage the finish.

– Do not place material with high temperature directly onto the surface of your furniture.

– Clean up spills quickly. Water left over a prolonged period of time may cause damage. Alcohol, perfume, nail polishes, aftershave and some medication may cause server finish damage if not cleaned immediately.

– Use a clean, soft, dry, lint free absorbent cloth to clean your furniture. Do not use any detergent as they may contain ingredients that may react and damage the finish.

NOTE: If the above care advise is not adhered to your product warranty may become void.